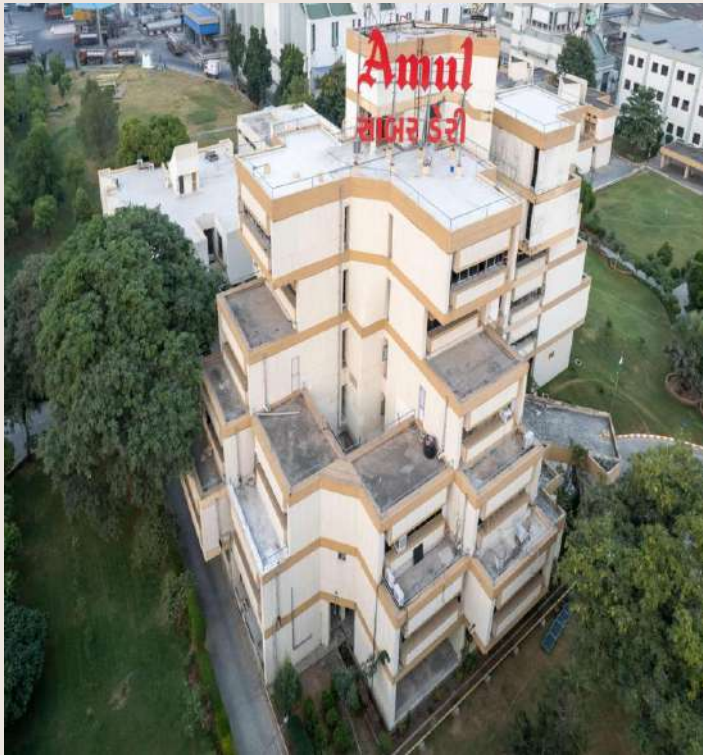
SABAR DAIRY
Himatnagar, Gujarat
Sabarkantha District Co-operative Milk Producers' Union Limited

Amul
The Taste of India

2025 International Year of Cooperatives
Cooperatives Build a Better World

SABAR DAIRY SUSTAINABILITY REPORT 2024-2025



Board of Directors

Shri Shamalbhai Patel
Chairman

Shri Ruturajbhai Patel
Vice - Chairman

Shri Jayantibhai Patel
Director

Shri Kantibhai Patel
Director

Shri Bhogilal Patel
Director

Shri Vipulbhai Patel
Director

Shri Jethabhai Patel
Director

Shri Jashubhai Patel
Director

Shri Manibhai Patel
Director

Shri Ramabhai Patel
Director

Shri Subhashbhai Patel
Director

Shri Sachinkumar Patel
Director

Shri Ashokbhai Patel
Director

Shri Shamalbhai Patel
Director

Shri Kantibhai Patel
Director

Shri Ketanbhai Patel
Director

Shri M.C. Shah
NDDB Nominee

Shri Jayen Mehta , MD
GCMMF Rep

Shri M R Trivedi
I/C District Registrar

Shri Subhashchandra Patel
Managing Director

FROM CHAIRMAN'S DESK :

At Sabar Dairy, we believe that growth must go hand in hand
Our journey, rooted in the cooperative movementt, has always been guided by the principles of inclusivity, transparency, and care for our environment and commuity. As we move forward, sustainability is not just a choice—it is our collective duty.

Our commitment extends beyond operations. It lives in the way we support our farmers, empower our employees, and serve our consumers. Every effort we take today is a step toward a better tomorrow—for our children, for our villages, and for the planet.

As we celebrate the International Year of Cooperatives, I extend my heartfelt gratitude to all members, staff, and partners of Sabar Dairy. Let us continue to lead by example and carry forward this legacy with sincerity, innovation, and unity.

Together, we create not just dairy products—but trust, livelihoods, and a sustainable future.

Shri Shamalbhai B. Patel
Chairman, Sabar Dairy

FROM MANAGING DIRECTOR'S DESK

It is with immense pride and a deep sense of responsibility that I present this Sustainability Report of Sabar Dairy. This report is not just a reflection of our efforts—it is a mirror of our principles, our people, and our progress.

At Sabar Dairy, we have always believed in a development model that is inclusive, ethical, and forward-looking. Guided by the spirit of cooperation, we continue to integrate sustainability into every facet of our operations—from the farm to the factory, and from our people to our products.

This year has been one of learning, innovation, and transformation. We have deepened our focus on environmental stewardship, expanded our commitment to employee development, and ensured that our farmer members remain at the heart of every decision we make.

As we move forward, we remain committed to creating long-term value for our stakeholders while preserving the social and ecological balance around us. Our goals are not only to grow but to grow responsibly—with care for our planet and compassion for the people we serve.

I extend my sincere gratitude to our Board, employees, farmers, and partners for being a part of this shared journey. Together, we will continue to build a better, more sustainable future.

Shri Subhashchandra Patel
Managing Director, Sabar Dairy

A. Introduction

01 Sabar Dairy Overview & journey

02 Amul Model

03 Organization Profile

04 Sustainability Highlights of 2024-25

05 Vision 2030

Brief History

•Inspiration from Success of ‘AMUL’

•Visionary leaders **Late Bhurabhai Patel , Shree Gopalbhai and Ambubhai patel**

•Establishment : **27th November 1964**

•Started with milk collection from **19 VDCS** with milk collection of **5100 liters Per Day** & Supplied to Municipal Dairy, Ahmedabad in 1965

•Municipal Dairy : consumer oriented so couldn't accept milk in flush season resulted in to rotational stoppages of milk collection (**Milk holidays**)

•Inadequate financial resources : Union couldn’t expand its activities (First 7 year)

•Acquired about 40 acres of land

•Year 1971: Operation Flood I program- First dairy project was sanctioned- 1.5 LKPD -2.52 Cr from Indian Dairy Corporation through Govt Of Gujarat and foundation stone laid by Dr. V Kurien Chairman NDDB & IDC

Sabar Dairy Overview

Established in 1964

Sabar Dairy, officially known as the **Sabarkantha District Co-operative Milk Producers' Union Ltd,** is a farmer-owned dairy cooperative based in Himmatnagar, Gujarat.

Ownership

1780 member co-operative societies

Own by **more than 3.8 Lakh** farmers of Sabarkantha & Arvalli district

Under "AMUL" Brand

Milk, Buttermilk, Butter, Dahi, Paneer, Cheese, Ghee, ASP, Khoa, Amulya, SMP, Shrikhand, Bakery, UHT milk, Sweets, Ice Cream, Yoghurt, Organic Sugar, Organic Bajra Flour

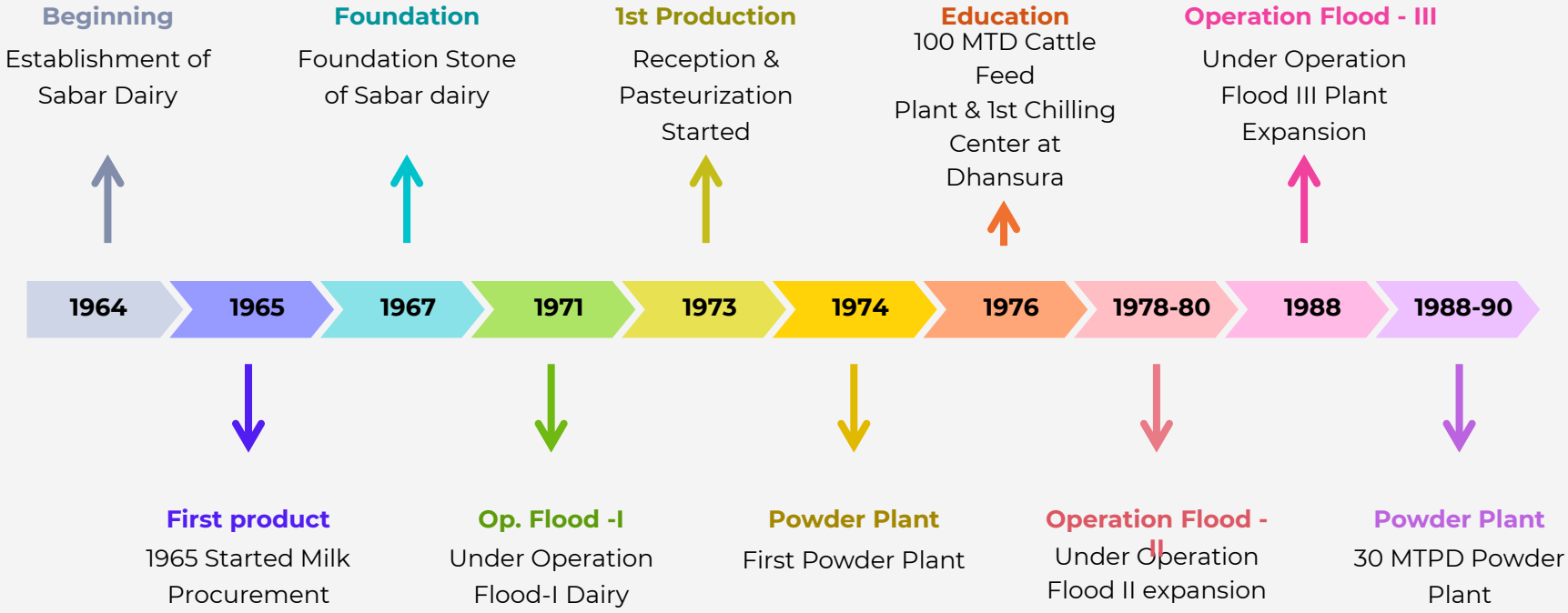
Under"SABAR" Brand

Lassi, Honey, Namkeen, Groundnut Oil, Spices

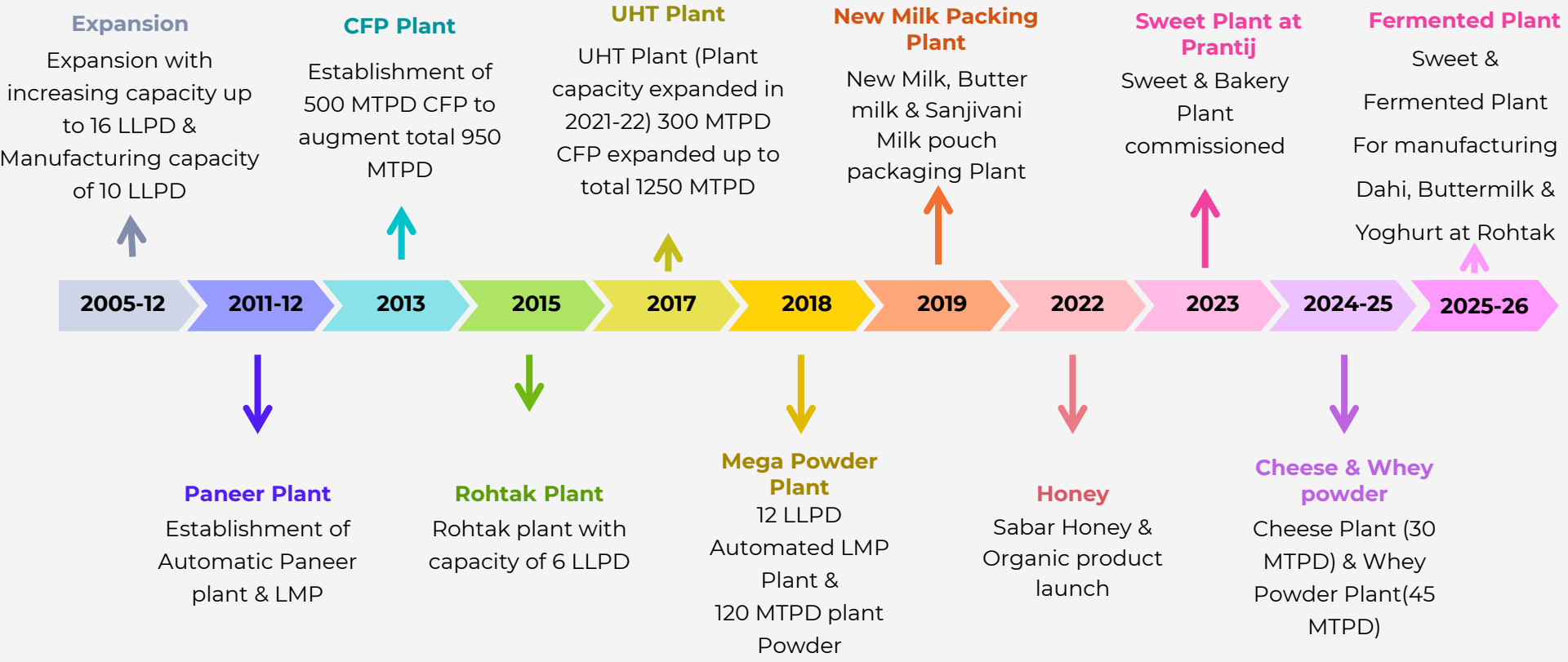
Operation in 10 State (Outside Gujarat)

Rajasthan
Maharashtra
Haryana
Punjab
Madhya Pradesh
Telangana
Andhra Pradesh
Odisha
Bihar
Uttar Pradesh

Timeline- First 3 Decades



Timeline- Last 2 Decades



Milk Producer

Vill. Dairy Co-op.

Dist. Milk Co-op. Union

State Co-op. Milk Mktg. Fed.

Consumer

OF the Farmer
By the Farmer
For the Farmer

We are a part of 'Amul-Three-Tier' structure

An organization registered under Gujarat Cooperative Society Act 1961

Demography

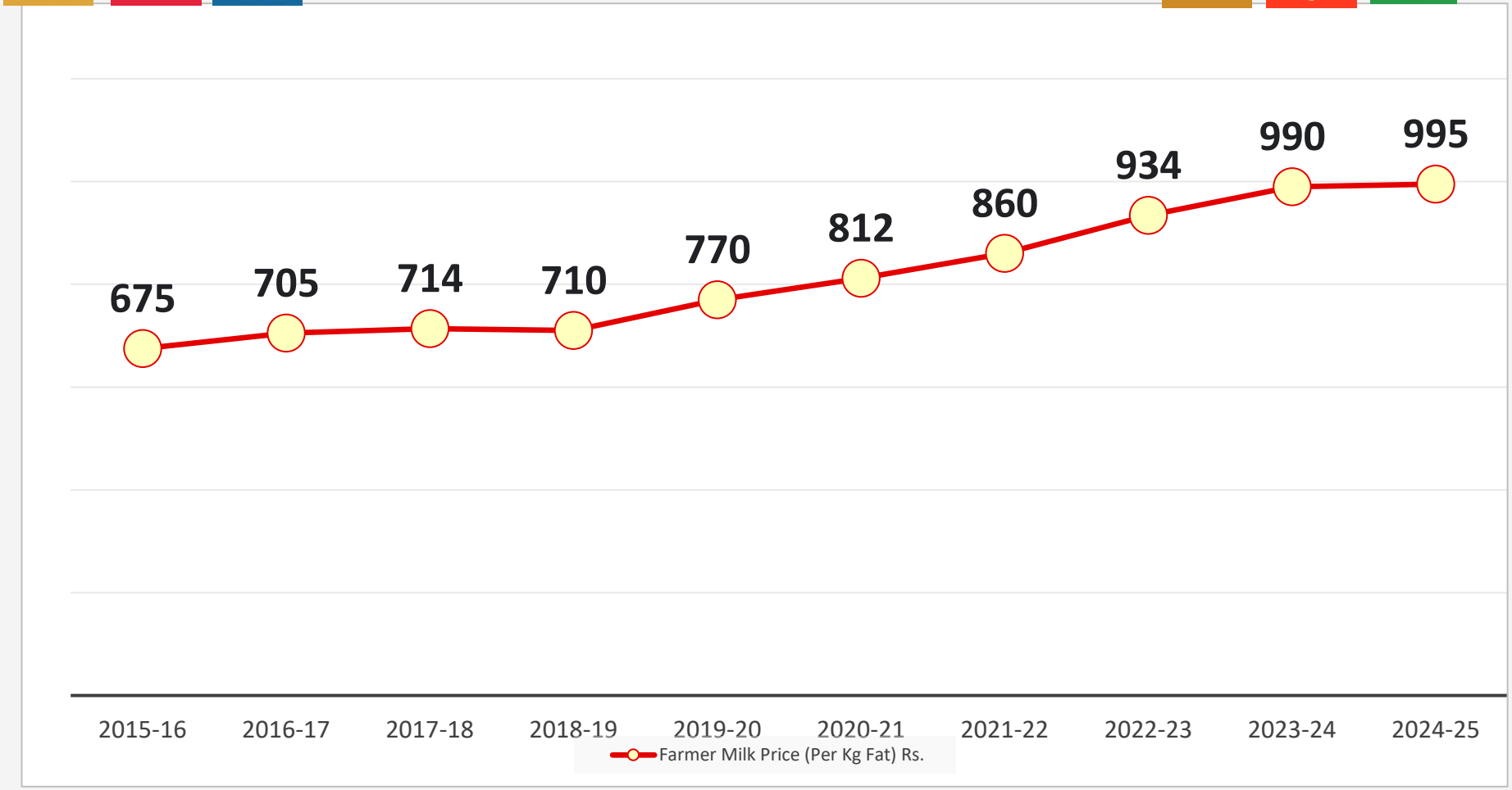
Details		SABARKANTHA	ARVALLI
No of Village		692	672
No of Taluka		8	6
Human Population	Male	720128	524103
	Female	684737	499621
	Rural	1167707	897162
	Urban	237158	126563
	SC %	9.02	5.95
	ST %	23.59	20.59
Buffalo (lakh)		4.02	3.70
Crossbred (lakh)		2.79	2.69
Indigenous Cattle (lakh)		1.12	0.80
Total cattle		7.93	7.19

*Based on last census data

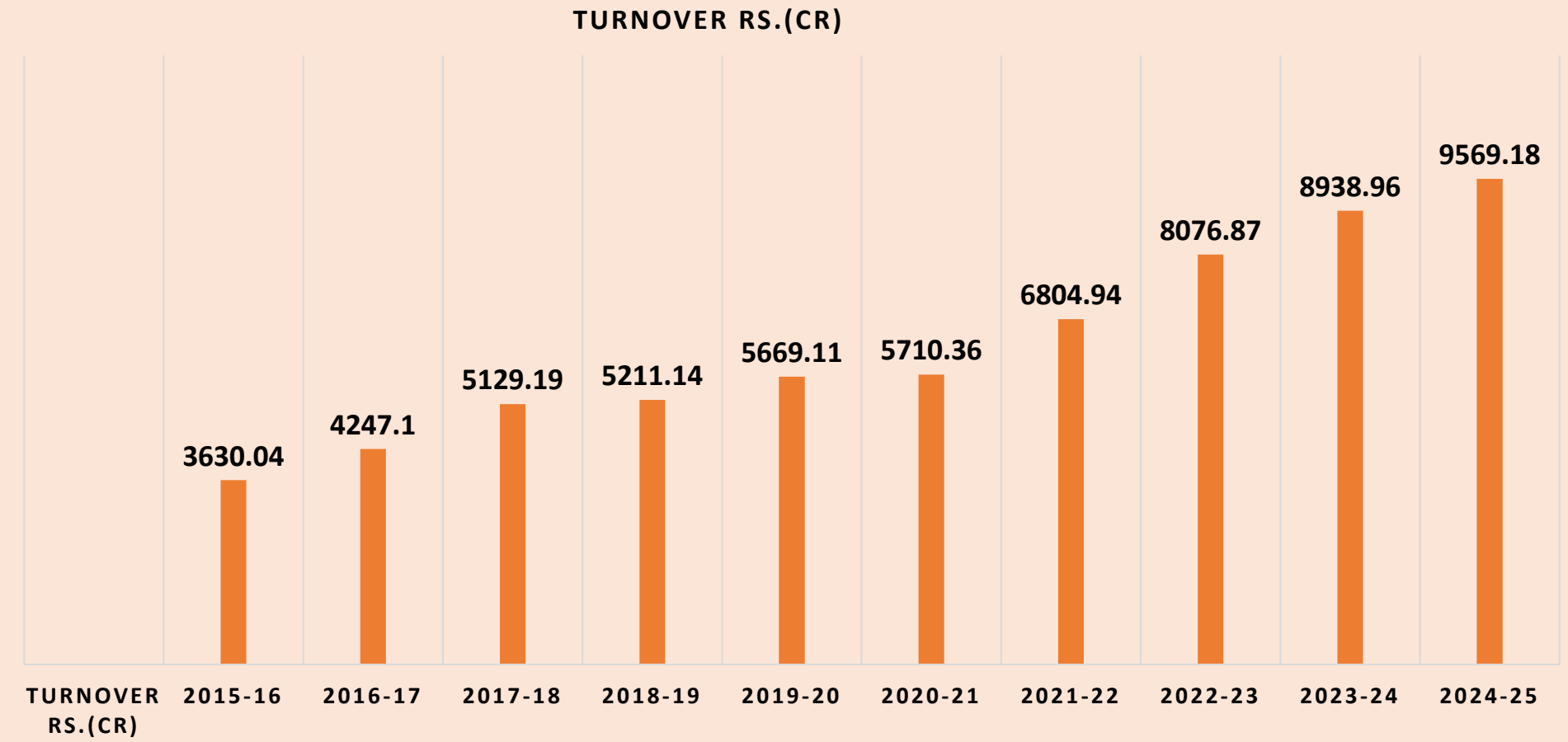
Organization Profile

Sr.No.	Parameter	Details as on 31st March,2025
1	Operational Area of EIA (Name of Districts covered)	Sabarkantha & Arvalli
2	Villages in the operational area of EIA (No.)	1364
3	Organized Society (No.) including proposed society	2007
4	Registered Society(No.)	1888
5	Functional Society (No.) including proposed society	1747
6	Functional women Society (No.) including proposed society	240
7	Member Society (No.)	1048
8	Total Milk Producer Members (No.)	385412
9	Total Women Producer Members (No.)	123309
10	Society having Bulk Milk Coolers (BMCs) (No.)	1270 (1311 unit)
11	Chilling Centers (No.)	2
12	Total Capacity of Chilling Centers (TLPD)	300
13	Current Milk Procurement (TKgPD)	3500
14	Peak Milk Procurement (TKgPD) including outside Gujarat	5552

Farmer Milk Price (Per Kg Fat)



Union Progress Turnover Rs.(Cr)



Plant Capacity

Milk Processing Capacity		40 LKGPD
Sr.N	Dairy Product	Production Capacity
1	TABLE BUTTER	100 MTPD
2	WHITE BUTTER	
3	Milk Powder	170 MTPD
4	WHEY POWDER PLANT	45 MTPD
5	GHEE	35 MTPD
6	PANEER	14 MTPD
7	AMUL MASTI DAHI	60 MTPD
8	AMUL Std. Pasturized MILK	3LLPD
9	AMUL BUTTER MILK	3LLPD
10	KHOA	1 MTPD
11	SHRIKHAND	16 MTPD
12	KHEER	4 MTPD
13	SOUR CREAM	0.5 MTPD
14	UHT	3 LLPD
15	CHEESE	30 MTPD
16	ICE-CREAM	100 MTPD
17	Yogurt	10 MTPD

Plant Capacity

Non-Dairy Products	
1	Bakery
2	Sweet
3	Organic Sugar
4	Organic Bajara Flour
5	Honey
6	Namkeen
7	Groundnut Oil

NEW PRODUCT INTRODUCED

12 RESPONSIBLE CONSUMPTION AND PRODUCTION

13 CLIMATE ACTION

Amul Organic Bajra Flour

Amul Organic sugar

New Production Plant at Rohtak

New Cheese Plant & Whey Powder Plant

Amul Cheese Slice

Amul Cheese Cube

New Bakery Plant at Pranitij

Certification

- FSSAI –Food Safety and standard Authority of India
- ISO 9001:2015 –Quality Management System
- ISO 22000:2018 –Food Safety Management System
- ISO 14001:2015 –Environmental Management System
- ISO 45001:2018 –Occupational Health & Safety Management System
- ISO 50001:2018 – Energy Management System
- FSSC 22000 Ver 6.0-FOOD SAFETY SYSTEM
- Export Inspection Agency
- BIS-Bureau of Indian Standards
- Agmark Standards
- NPOP certification For Organic Products
- Halal Certification
- All VDCS are certified with ISO 9001:2015 –Quality Management System

Awards

National Productivity Council Award

National Safety Council Award

Gujarat Safety Council Award

NDDB Dairy Excellence Award 2015

NDDB Dairy Innovation Award 2018

PART : B

Sustainability Model of Sabar Dairy (2024–25)

Rooted in Cooperation

Powered by Progress

Guided by Sustainability

Environmental Sustainability:

1. Water Conservation and Reuse
2. Energy Efficiency Gains
3. Sustainable Production Growth

Social and Farmer Welfare:

4. Human Capital Investment
5. Employee Welfare & Insurance

Econoical Viability & Innovation

6. Milk Procurement Trends
7. Operational Scale Consistency

1. Water Conservation and Reuse

Sabar Dairy has adopted a multi-pronged water reuse strategy, achieving a **total daily saving of ~1,430 KL** of groundwater. Below are the key initiatives:

No	Initiative	Description	Groundwater Saved (KL/day)	Remarks
1	**ETP RO Treated Water Reuse**	Reuse of tertiary RO-treated ETP water for boiler & cooling tower	**1000**	No contact with food processing
2	**UHT RO Reject Water Reuse**	RO reject water used in canteen dishwashing & toilet flushing	**100**	Gravity-fed storage & reuse
3	**Defrost + Seal Cooling Reuse**	AHU defrost + seal cooling water reused for crate & MPGS washing	**150**	Smart tank-level pump-based reuse
4	**Homogeniser Cooling Reuse – UHT**	RO water reuse after cooling via PHE system	**70**	Respects <30°C condition
5	**Homogeniser Cooling Reuse – Powder Plant**	Hot RO water reused by mixing in WTP	**50**	Indirect reuse
6	**Domestic RO Reject Use**	RO reject used in engineering store toilets	**10**	Plumbing retrofits done
7	**Rainwater Harvesting**	Rooftop rainwater directed to RO feed tank	**50 KL/year**	

UHT RO Reject Water Reuse

ETP RO Treated Water Reuse

Defrost + Seal Cooling Reuse

Homogeniser Cooling Reuse – UHT & Powder plant

Domestic RO Reject Use

Rainwater Harvesting

Towards Sustainability

Bio Gas	3000-3500 Cubic Meter Gas generated from effluent treatment plants and utilised in Boiler section
Recharge Well	9 recharge well
Solar Power Generation	• At Himmatnagar - 2.5 MW solar plant Generating 10,000 unit per day • At Rohtak – 500 kwh Solar Plant

2. Energy Efficiency Gains

Automated Operation :

Scada Base operation for energy & utility saving

ERP_SAP system so reduces paper consumption

Maximizing Output | Minimizing Input |

Driving Sustainable Utility Use

🔥 Steam Generation Efficiency

Steam generation by agri waste based bio fuel. Not using fossil fuel is used.

Sabar Dairy's continued focus on optimizing energy use has led to **notable efficiency improvements** across both **steam and electrical energy systems** in 2024–25, compared to previous years.

Year	Steam Generated (MT)	% Growth
2023–24	208,370.15	—
2024–25	223,140.22	**+7.1%**

Despite **only marginal increases** in fuel use, steam output improved significantly:

- **Natural Gas Consumption** increased by 13.55% (from 5.60 to 6.36 million SCM)
- **Briquette Fuel Consumption** increased only 0.63% (from 42.47 to 42.76 million kg)

🔍 **Interpretation**:

- Higher output with nearly stable fuel input reflects **optimized boiler operations**, better fuel-air ratios, and possibly reduced downtime.
- Transitioning load from fossil fuels to **higher steam yield per unit** energy.

🔌 Electricity Usage Trends

Electricity consumption data (from main plant and chilling centers: Sabar, Bayad, Shamlaji) shows increased **solar integration** and improved **specific energy metrics**.

Year	Electricity Used (kWh)	Milk Processed (litres)	Specific Consumption (kWh/1,000L)
2023–24	1,150,000*	32,000,000*	**35.9**
2024–25	1,100,000*	34,000,000*	**32.4**

Specific Electricity Consumption (Per 1,000 litres of milk processed):

*Note: Rounded values used here. Actuals from your Excel file will be inserted in the final report/chart.

📉 **Result**: 10% drop in specific electricity usage, achieved via:

- Increased **solar generation** at all sites
- Better **load scheduling**, **motor efficiency**, and **process streamlining**

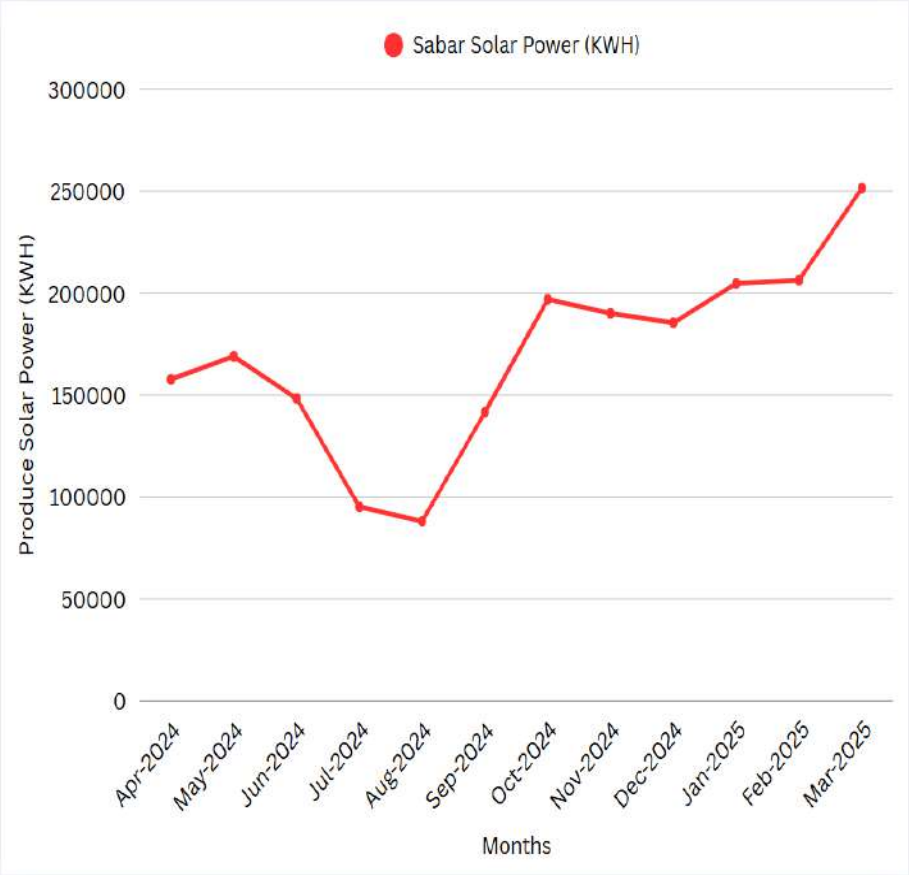
🌞 Solar vs Grid Power Strategy

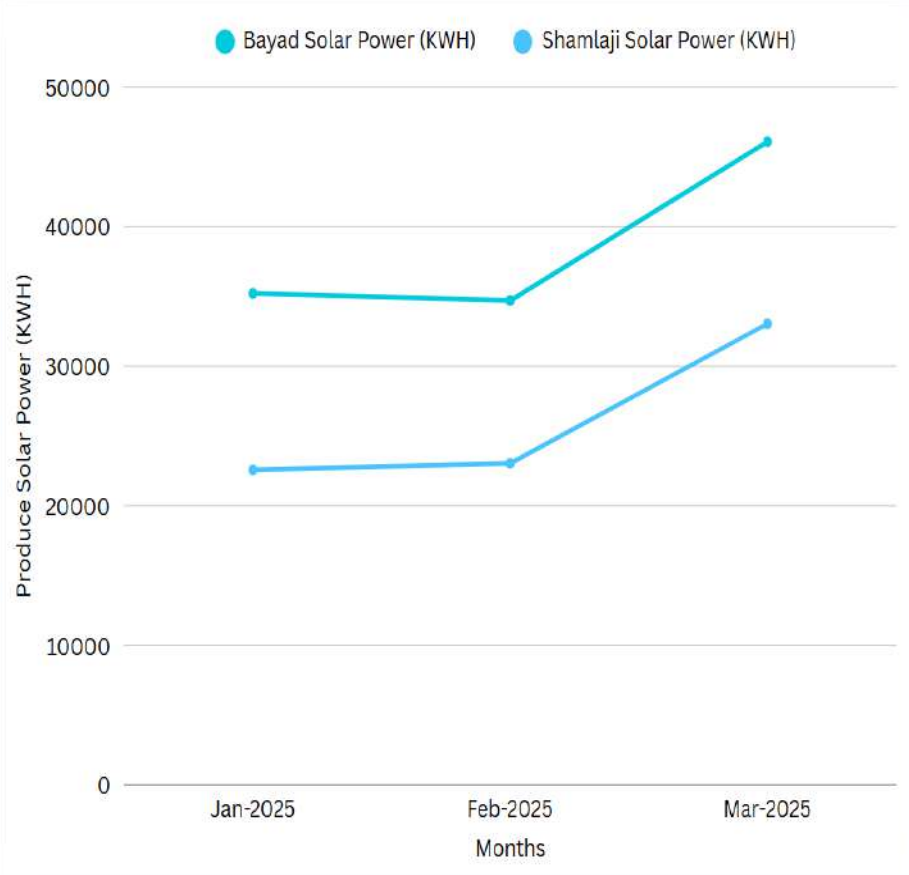
Adopted **distributed solar systems** at:

- Sabar Main Plant
- Bayad Chilling Center
- Shamlaji Chilling Center

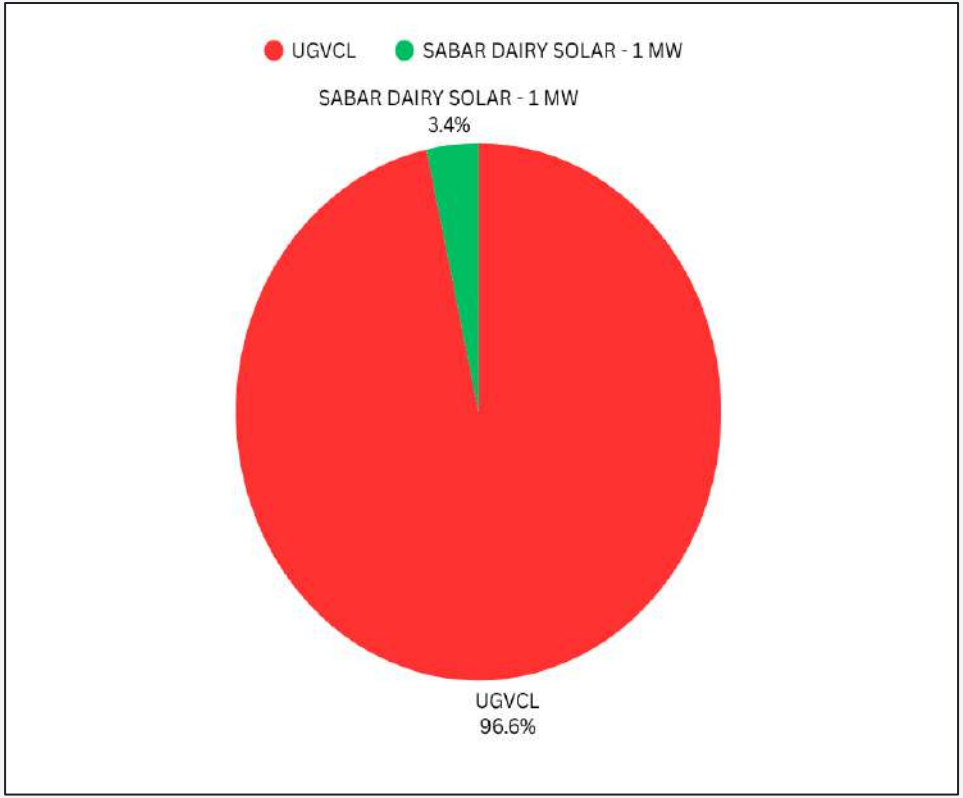
This has resulted in:

- Greater **grid independence**
- Reduced **GHG emissions**
- Smoother handling of **peak loads**


Sabar Solar Power (KWH)
300000
250000
200000
150000
100000
50000
0
Produce Solar Power (KWH)
Apr-2024
May-2024
Jun-2024
Jul-2024
Aug-2024
Sep-2024
Oct-2024
Nov-2024
Dec-2024
Jan-2025
Feb-2025
Mar-2025
Months

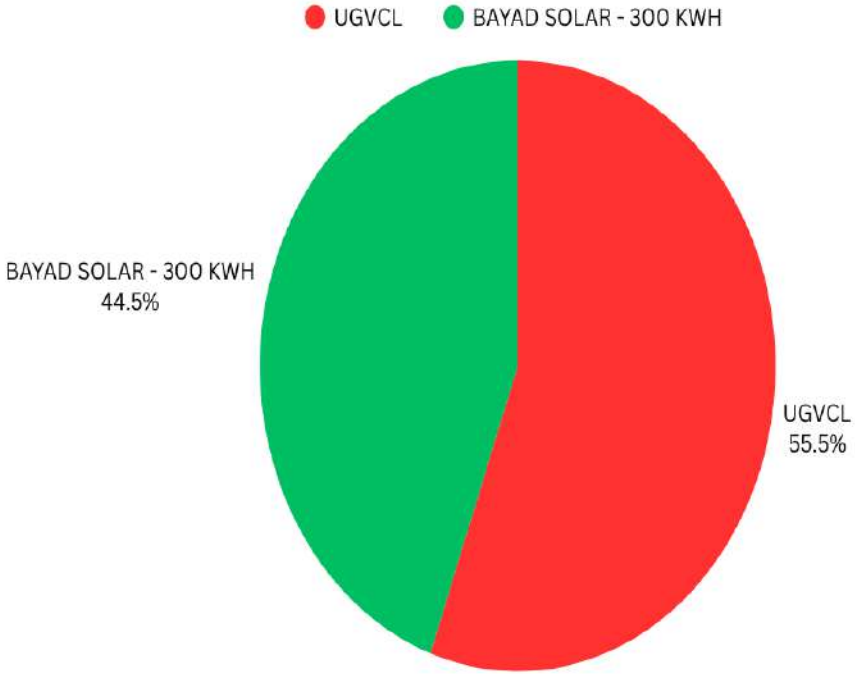

Bayad Solar Power (KWH)
Shamlaji Solar Power (KWH)
50000
40000
30000
20000
10000
0
Produce Solar Power (KWH)
Jan-2025
Feb-2025
Mar-2025
Months

Sabar Main Plant - 1 MW SOLAR PLANT



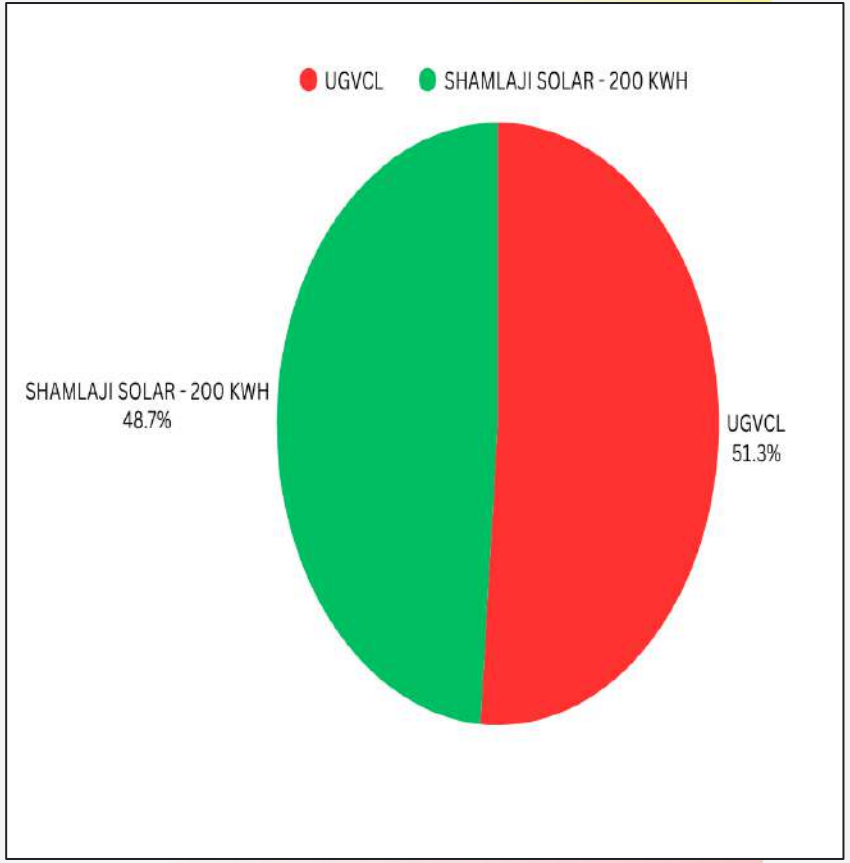
PER DAY SOLAR POWER GENERATION : **5575 KWH**

Bayad CC - 300 KWH SOLAR PLANT



PER DAY SOLAR POWER GENERATION : 1289 KWH

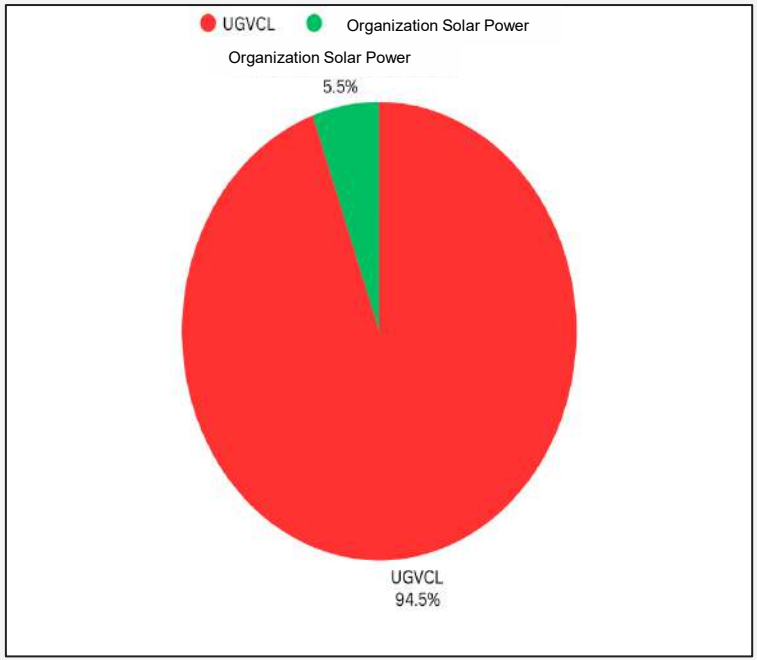
Shaamlaji CC - 200 KWH SOLAR PLANT



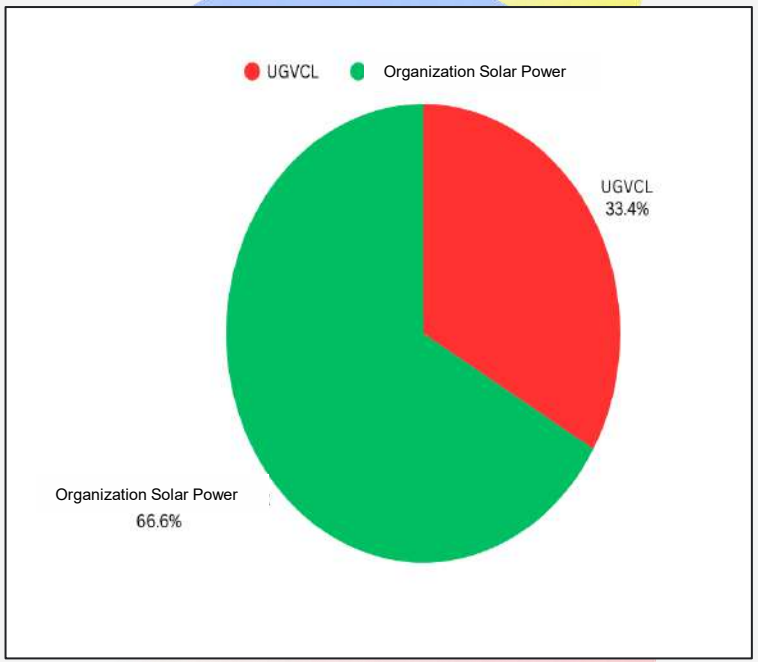
PER DAY SOLAR POWER GENERATION : **273 KWH**

FUTURE PLANNING FOR SOLAR PLANT

- 1 MW at Cattle Feed Plant
- 20 MW Solar Power Plant for Sabar Dairy.



CURRENT SCENARIO



FUTURE SCENARIO

VDCS ROOFTOP SOLAR

- No of VDCS : 117
- Generation of Solar Power : 2225.3 kwh

13 CLIMATE ACTION

12 RESPONSIBLE CONSUMPTION AND PRODUCTION

7 AFFORDABLE AND CLEAN ENERGY

4. Human Capital Investment

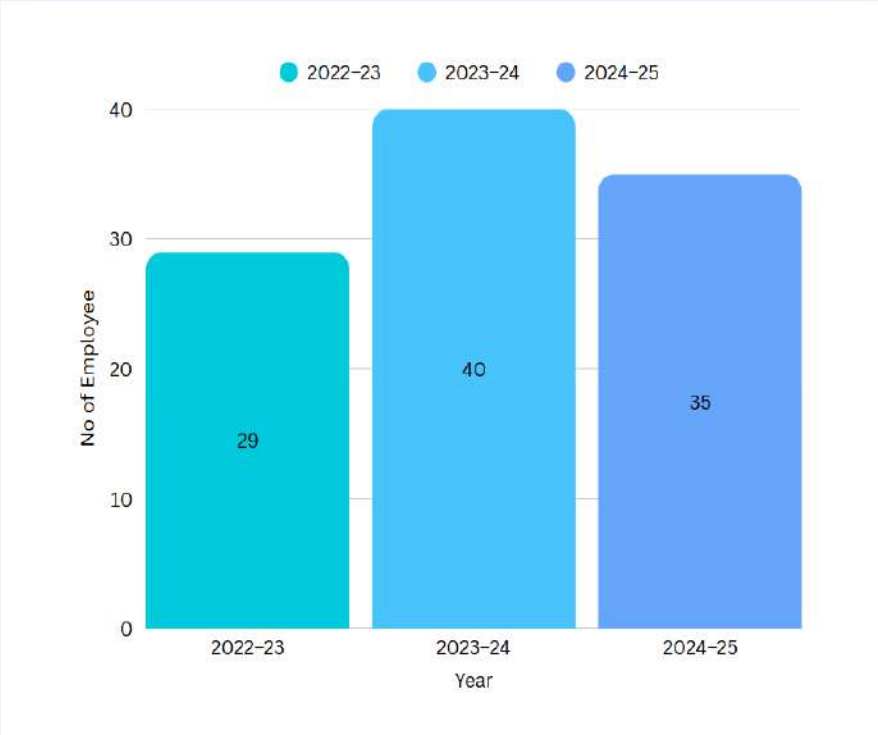
Empowering People

Enhancing Skills

Elevating Performance

Sabar Dairy has implemented robust training programs over the last three years, collaborating with premier institutes like **Vidya Dairy, IRMA, MIT (Mehsana), and NDDB**.

Year-wise Training Summary



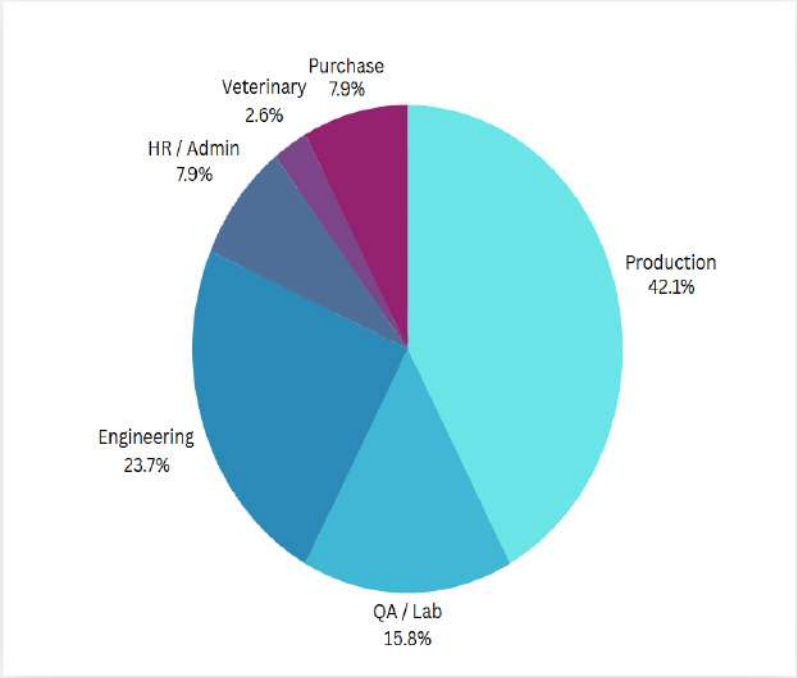
Key Training Themes:

Domain	Topics Covered
Quality & Safety	Laboratory Practices, ISO 45001 Awareness, FSMS, GMP, HACCP
Engineering	Boiler Ops, Refrigeration, Energy Conservation, O&M
SAP & Automation	SAP HCM, SAP-MM, SAP-PP, SAP-QM
Dairy Technology	DT for Non-DTs, Effective Milk Processing, Packaging
Sustainability	Waste Management, Water Management, Renewable Energy
Soft Skills	Inventory Mgmt, TQM, Decision Making

📊 Department-wise Participation (2024–25)

🏢 Key Partner Institutes:

- **Vidya Dairy (Anand)** – SAP, Lab Practices, DT for Non-DT
- **MIT (Mehsana)** – Quality & Packaging, Energy, Safety, Refrigeration
- **IRMA (Anand)** – Smart Dairy Farming
- **NDDB** – Skill development for Veterinary & MPO



❤️ 5. Employee Welfare & Insurance

Protecting People

Fostering

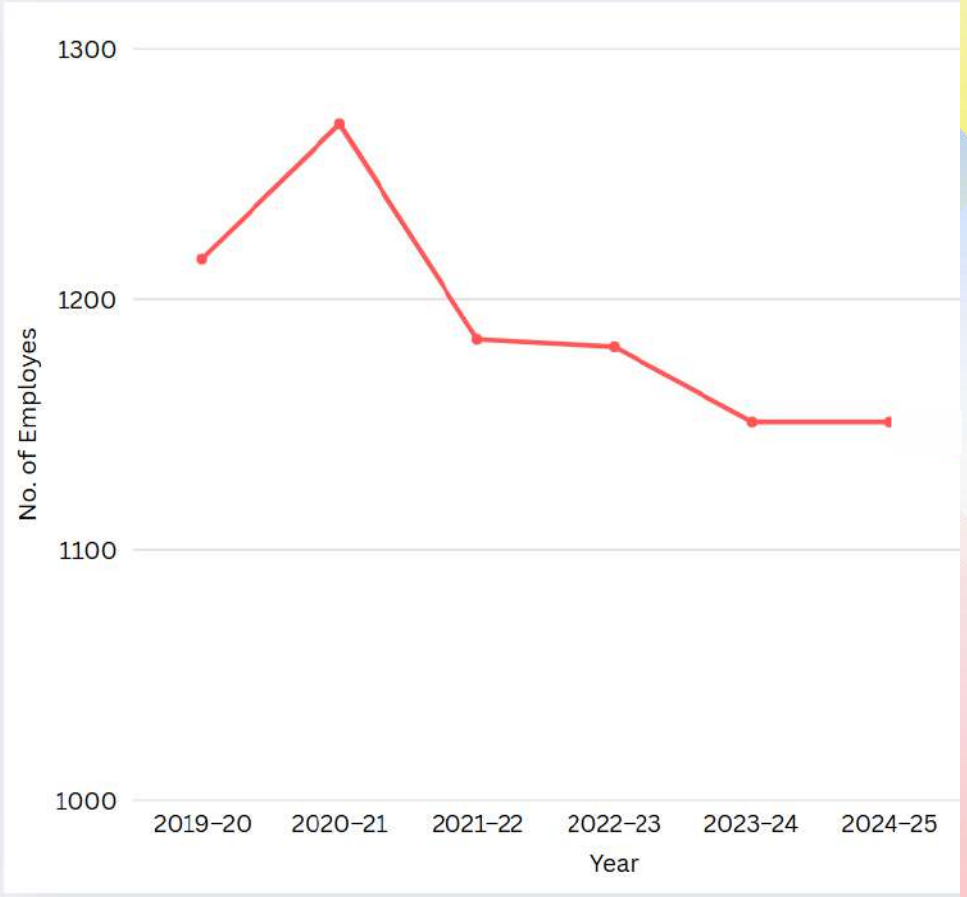
Trust Building a Cooperative Culture

💗 Employee Welfare: Mediclaim Support

Sabar Dairy offers a **50-50 shared mediclaim policy** where half the premium is borne by the dairy, reflecting its commitment to employee health.

👨‍⚕️ Enrolment Trend:

Year	Employees Opted
2019–20	1,216
2020–21	1,270
2021–22	1,184
2022–23	1,181
2023–24	1,151
2024–25	1,156



🧠 Strategic Implications

- 🔐 **Security Net**: Protects employee savings during medical emergencies
- 👩‍⚕️ **Boosts Retention**: Aids in retaining skilled dairy technologists, engineers, and operators
- 🏢 **Supports FSMS & ISO 45001**: Contributes to workplace safety compliance
- 🧘‍♂️ **Promotes Peace of Mind**: Enhances overall productivity and mental well-being

YEAR	NO OF CLAIM SETTLED	CLAIMED AMOUNT SETTLED (crore)
2021-22	373	1.60
2022-23	336	1.41
2023-24	315	1.34
2024-25	382	1.77

6. Milk Procurement Trends

Strengthening Farmer Networks

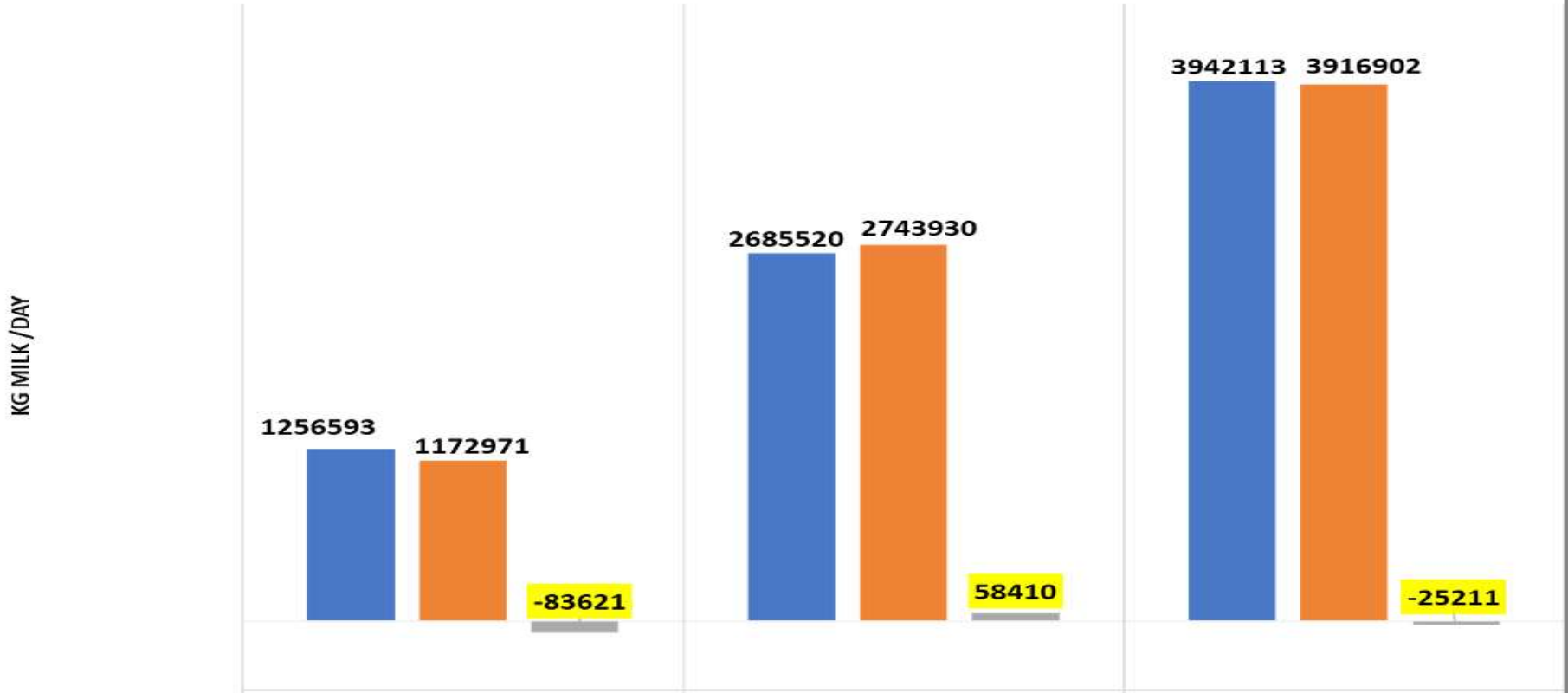
Securing Supply Chains

Scaling Responsibly

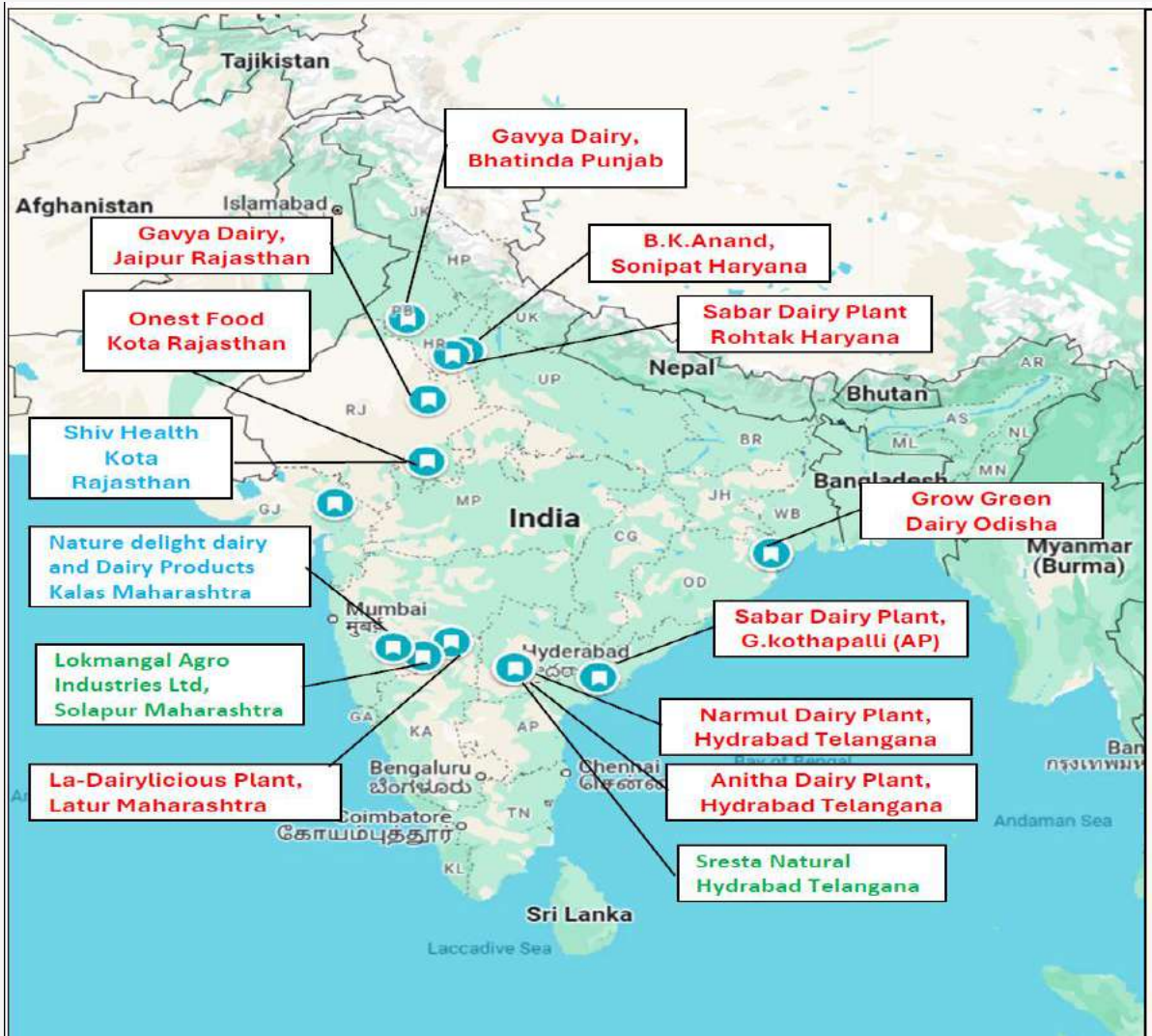
MILK RECEIPT COMPARISON

YEAR	AT SABAR DAIRY AVG./DAY	AT OUTSIDE GUJARAT AVG./DAY	TOTAL AVG./DAY
2015-16	1843618	364425	**2208043**
2016-17	2101029	356967	**2457996**
2017-18	2368382	444081	**2812463**
2018-19	2665724	345579	**3011304**
2019-20	2347566	310406	**2657972**
2020-21	2491285	510130	**3001415**
2021-22	2774669	561830	**3336499**
2022-23	2644705	687816	**3332521**
2023-24	2685520	1256593	**3942113**
2024-25	2743930	1172972	**3916902**
%CAGR (For last 10 years)	**4.06 %**	**12.40 %**	**5.90 %**

Total Milk Reception At SABAR DAIRY-GUJARAT & OUTSIDE
2-year Comparison (AVG Kg/DAY)



	AT OUTSIDE GUJARAT AVG./DAY	AT SABAR DAIRY AVG./DAY	TOTAL AVG./DAY
Average of 2023-24	1256593	2685520	3942113
Average of 2024-25	1172971.83	2743930	3916902
Average of DIFFERANCE	-83621.16986	58410	-25211



SATELITE DAIRY PLANT (OPERATION OUTSIDE GUJARAT)

9-MILK & MILK PRODUCT PACKAGING PLANT
2- CONVERSION PLANT FOR SMP
2-ORGANIC PRODUCT PLANT
3-UPCOMING MILK PLANT

Milk Processing Capacity Per Day (Satellite Plant)

Satellite Dairy & Third Party Plant		GAVYA	B.K. ANAND	NALGONDA	ANITHA	PRANANDA	KOTA	BHATINDA	LATUR	G.KOTHAPALLI
1	Milk Processing Capacity LLPD	5	3	2	1.50	0.5	0.5	3.2	0.5	0.5
2	SMP (MT)	32	45	-	-	-	-	-	-	-
3	PANEER (MT)	-	-	-	3.5	-	-	-	-	-
4	AMUL MASTI DAHI (MT)	12	12	-	6	15	16	16	5	15
5	AMUL POUCH MILK (LLPD)	3.5	3	1.5	1.2	0.5	0.5	1.25	0.5	0.5
6	AMUL BUTTER MILK (LLPD)	0.4	0.35	-	0.5	0.05	0.15	0.15	0.05	5

MILK PROCESSING PLANT
(UTILITY CONSUMPTION PER 1000 LITRES OF MILK)




YEAR 2022-23

LMP 1
RO WATER : 416.75 LTR
STEAM : 37.37 KG
ELECTRICITY : 3.26 KWH

LMP 2
RO WATER : 291.96 LTR
STEAM : 28.81 KG
ELECTRICITY : 2.37 KWH
AIR: 3.54

YEAR 2023-24

LMP 1
RO WATER : 357.4 LTR
STEAM : 29.67 KG
ELECTRICITY : 3.06 KWH

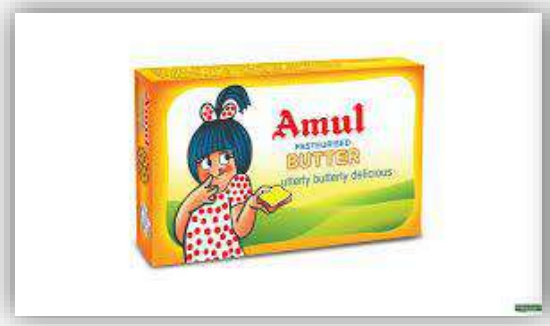
LMP 2
RO WATER : 307.8 LTR
STEAM : 30.37 KG
ELECTRICITY : 2.29 KWH
AIR: 2.14

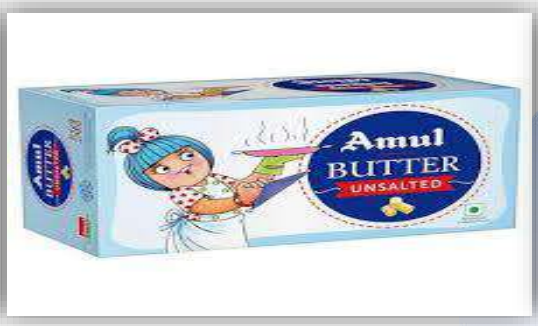
YEAR 2024-25

LMP 1
RO WATER : 384.33LTR
STEAM : 30.35 KG
ELECTRICITY : 4.26 KWH

LMP 2
RO WATER : 290.56 LTR
STEAM : 29.64 KG
ELECTRICITY : 2.12 KWH
AIR: 3.56

BUTTER PLANT
(UTILITY CONSUMPTION PER 1 MT OF BUTTER)





YEAR 2022-23	YEAR 2023-24	YEAR 2024-25
RO WATER : 1009.5 LTR	RO WATER : 763.61 LTR	RO WATER : 688.45 LTR
STEAM : 66.91 KG	STEAM : 59.73 KG	STEAM : 56.78 KG
ELECTRICITY : 24.55 KWH	ELECTRICITY : 22.11 KWH	ELECTRICITY : 23.33 KWH
AIR: 1.35	AIR: 0.47	AIR: 0.48

UHT PLANT
(UTILITY CONSUMPTION PER 1000 LTR OF UHT MILK)

YEAR 2022-23

PRODUCTION / DAY : 252533 LLPD
RO WATER : 690 LTR
STEAM : 56.15 KG
ELECTRICITY : 34.96 KWH
AIR: 1.10

YEAR 2023-24

PRODUCTION / DAY : 286842 LLPD
RO WATER : 588 LTR
STEAM : 52.26 KG
ELECTRICITY : 33.60 KWH
AIR: 0.97

YEAR 2024-25

PRODUCTION / DAY : 278568 LLPD
RO WATER : 628 LTR
STEAM : 47.01 KG
ELECTRICITY : 34.24 KWH
AIR: 1.24

Future Plan

2026

- Amul Tru & UHT Buttermilk Plant
- Potato French Fries Plant
- 20 MW Solar Plant
- Honey Processing Plant
- Namkeen Production
- 5 LLPD capacity New Dairy Plant in Telangana State
- OPU-IVF Laboratory

2028

- 10 LKPD Dairy Processing Plant at Arvalli District

2027

20 MW Solar Plant

BIO CNG PLANT

- Collaboration with Maruti Suzuki
- Able to Produce 3500-4000 metric cube BIO-GAS per day
- Process 75.00 MT Dung per Day
- As by product will get 60,000 kg per day Solid (Dry) Fertilizer & 25,000 liters per day Liquid Fertilizer

Tree Plantation

- Tree Plantation program since 2007
- Supply of Fruit & Non-Fruit plant to Farmers
- Seed ball plantation
- Miyawaki plantation

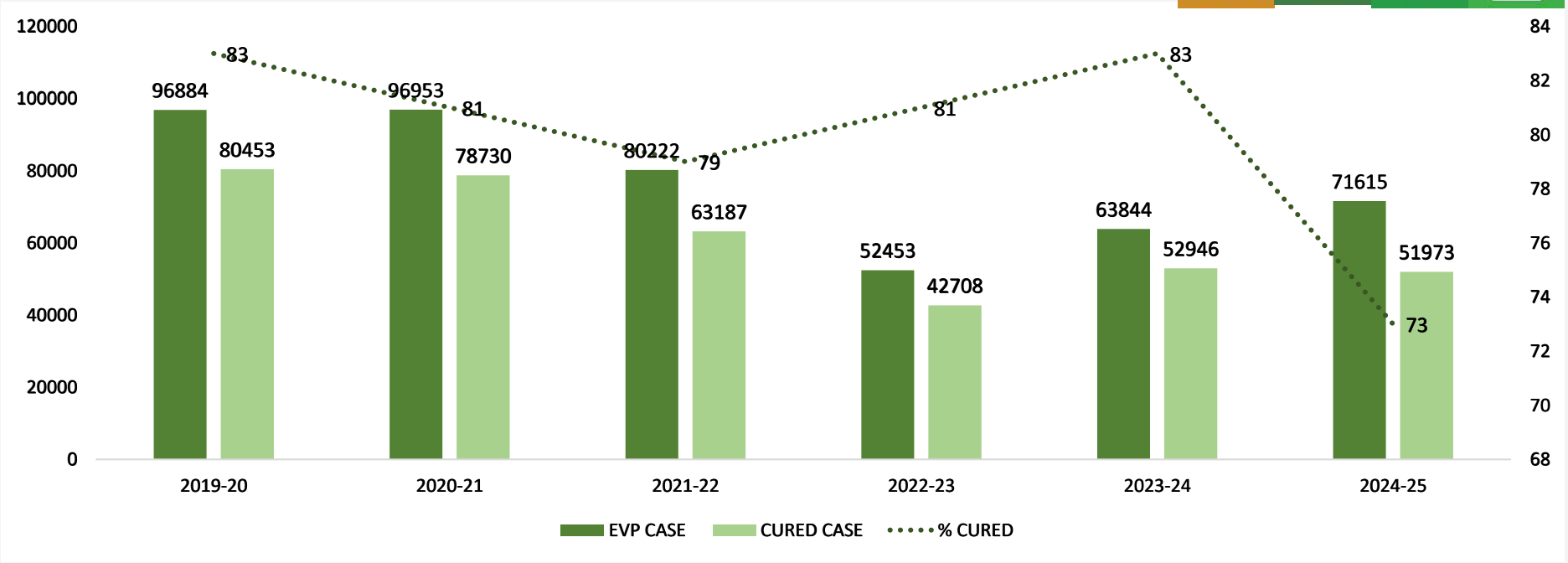
Year	Tree Plantation (in Lakhs)	Non Fruit	Fruit Tree	Miyawaki Plantation	Seedball Plantation
2007-08	3.76	3.76	0	-	-
2008-09	7.54	7.54	0	-	-
2009-10	10.71	10.71	0	-	-
2010-11	8.11	8.11	0	-	-
2011-12	8.88	8.21	0.67	-	-
2012-13	7.25	6.49	0.76	-	-
2013-14	7.17	6.61	0.56	-	-
2014-15	8.66	7.64	0.98	-	-
2015-16	7.19	6.21	0.97	-	-
2016-17	5.74	4.86	0.88	-	-
2017-18	3.61	3.03	0.58	-	-
2018-19	2.96	2.66	0.303	-	-
2019-20	0.7	0.63763	0.64	-	-
2020-21	2	1.359	0.64	-	-
2021-22	3.09	1.964	1.128	1 Unit	-
2022-23	3.23	2.04	1.183	2 Unit	-
2023-24	2.05	1.76	0.29	2 Unit	-
2024-25	3.74	2.94	0.79	-	Aravalli Range Shamalaji (1,00,000 seedball)

WHY Ethno Veterinary Herbal Preparation (EVHP)?

- Presence of antibiotic residues in milk and milk products may be an issue due to indiscriminate use and non-adherence to withdrawal period.
- Antibiotic residues interferes with the manufacture of several dairy products by delaying starter culture activity for cheese, curd and other fermented products.
- Cost-effective, simple and efficacious.
- EVP for managing many ailments can be prepared by the farmer himself from ingredients mostly available in his/her household.
- Emerging threat of Antimicrobial resistance(AMR) occurring in both animals and humans.
- Easiest way to rationalize the use of drugs and antibiotics.

Reduce 70% antibiotic residues in milk after using EVP (In Last 7 Years)

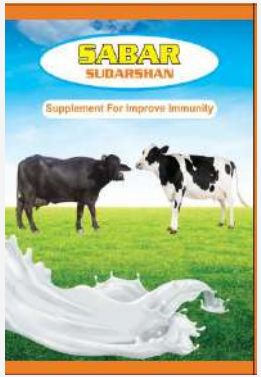
EVP DATA （MASTITIS, PYREXIA, DIARRHOEA）



	2019-20	2020-21	2021-22	2022-23	2023-24	2024-25
EVP CASE	96884	96953	80222	52453	63844	71615
CURED CASE	80453	78730	63187	42708	52946	51973
% CURED	83	81	79	81	83	73

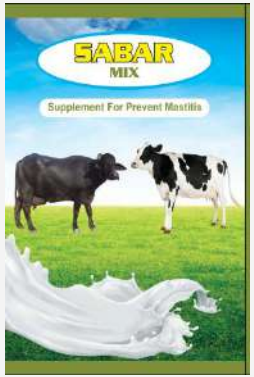
ETHNOVET PRODUCTS DEVELOPED BY SABAR

SABAR SUDARSHAN



SABAR SARAL

SABAR MIX



SABAR SANJIVANI

SABAR UTERINE CLEANSER

ALO SABAR 1 LITRE

SABAR SODA

SABAR AMRUT 500 ML

GLIMPES OF 2024-25

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